

Receiving Report

Date: 14/9/28

Batch No: M 28980

Supplier: 7274 Silver Mt

Dart P/O: 23798

Packing Slip:	Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>
Invoice:	Yes	<input type="checkbox"/>	No	<input checked="" type="checkbox"/>
Receipt:	Cash	<input type="checkbox"/>	Cr	<input checked="" type="checkbox"/>
New Supplier	Yes	<input type="checkbox"/>	No	<input checked="" type="checkbox"/>

Release Note Attached: Yes ✓ No N/A
Waybill Attached: Yes No ✓ N/A
Shipment Complete: Yes ✓ No N/A
QC18 Inspection ✓ 2/14/04 28 N/A
Work Order N/A ✓

Discrepancies

Discrepancies							Comment / NCR Number
Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	

Initials of Receiver

QC12

Production/Admin: *WJ/bs*

Date 19/7/28Received/Costing Initial

Location _____

Purchase Order Receipt Listing

Monday, April 28, 2014 7:06:06 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO23948 Receipt Dates from 4/28/2014 to 4/28/2014 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name		VC-COP001 Thyssenkrupp Materials CA Ltd									
PO23948	1		M6061T6B2.000X05. f 000		4/30/2014	4/28/2014	24.0000	\$21.26	0.0000	0	\$510.19
CAD	No		6061T6 Bar 2.00 x f 5.000		24.0000	DES102		\$510.19	0.0000	0	
			m128980								
	2		M6061T6B1.500X02. f 500		4/30/2014	4/28/2014	36.0000	\$8.00	0.0000	0	\$287.88
No	No		6061-T6 Bar 1.50 x f 2.50		36.0000	DES102		\$287.88	0.0000	0	
			m128980								
	3		M6061T6B1.000X04. f 000		4/30/2014	4/28/2014	48.0000	\$8.52	0.0000	0	\$409.02
No	No		6061-T6 Bar 1.00 x f 4.00		48.0000	DES102		\$409.02	0.0000	0	
			m128980								
	4		71401-45		4/30/2014	4/28/2014	1.0000	\$0.00	0.0000	0	\$0.00
No	No		PROCUREMENT QUALITY CLAUSES m128980		1.0000	DES102		\$0.00	0.0000	0	

Total Received Quantity: 109.0000
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$1,207.10
Total Balance Due Quantity: 0.0000

B I L L O F L A D I N G

No: VIM 425009

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 28Apr14 at 17:35 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frnt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-676187- 1 Your PO # 23948

ALUMINUM FLAT BAR 6061-T6511
2.00" x 5.00" X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Wt LBS
BDLE#1 R451	166579-3	164075	24 FT	2	280

2) Our Order PEC-676187- 2 Your PO # 23948

ALUMINUM FLAT BAR 6061-T6511
1.50" x 2.50" X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Wt LBS
BDLE#1	166579-6	164077	36 FT	3	157

3) Our Order PEC-676187- 3 Your PO # 23948

ALUMINUM FLAT BAR 6061-T6511
1.00" x 4.00" X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Wt LBS
BDLE#1	1312949	163575	48 FT	4	224

	Tags	PCS	LBS
TOTAL:	3	9	661

Heat Number
1312949
166579-3
166579-6

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TUV/GST# 1017227081 TQ001 TBS/GST TVH/HST # 140223934 RT0001

Jesse MacLeod
JESSE MACLEOD

B I L L O F L A D I N G

No: VIM 425009

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 28Apr14 at 17:35 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00
SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600
*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.
*** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

TVH/GST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
2.00" x 5.00" x 144.0000"
PART NO.

P.O./Ref 23948

Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
producteur du matériel ou les données résultant de

L'analyse faite par un laboratoire qualifié
SIGNÉ PAR: 

BL VIM-425009-001

Certificate of Mill Test Results

28 April 4
Pg 1/1



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

MILL TEST ASTM B221

BILL TO THYSSENKRUPP MATERIALS NA	CERT CODE: 1	DIE NUMBER S	DATE OF SHIPMENT Mar/13/2014	EXTRUDEX ORDER NO. 166579 - 3	MANIFEST NO. 304114
SHIP TO THYSSENKRUPP MATERIALS NA	CUSTOMER PO VIM-624934	ALLOY 6061	TEMPER T6511	MADE IN CANADA	
SO DESCRIPTION 2"x5" FB	CUSTOMER PART NUMBER 13042-S	PART DESCRIPTION 2"x5" FB	HOUSE ACCOUNTS	CERTIFICATION MILL TEST ASTM B221-13	

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Mar/12/2014	44.00	40.40	15.10	90.6, 90.1, 90.5	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Sb	Y	B	Zr	Bi	Pb	Sn	Sr	Ca	Al	Other
A.11 23694 6061	0.58	0.214	0.206	0.073	0.81	0.04	0	0.008	0.015	0	0	0	0	0	0	0	0	0	0	Remainder

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.



David Natale
Quality Control Manager



1 - CUSTOMER COPY

MILL TEST ASTM B221

THYSSENKRUPP MATERIALS NA

PO/Ref 23948

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L'analyse faite par un laboratoire qualifié.

BL VINI-425009-002

Certificate of Mill Test Results

28Apr14
Pg 1/1

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
1.50" x 2.50" x 144.0000"
PART NO.



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
http://www.extrudex.com

MILL TEST ASTM B221

BILL TO	THYSSENKRUPP MATERIALS, NA	CERT CODE:	1	DIE NUMBER	S	DATE OF SHIPMENT	Mar/13/2014	EXTRUDEX ORDER NO.	166579 - 6	MANIFEST NO.	304114
SHIP TO	THYSSENKRUPP MATERIALS, NA	CUSTOMER PO	VIM-624934	ALLOY	6061	TEMPER	T6511	SALESMAN	HOUSE ACCOUNTS	MADE IN CANADA	
SO DESCRIPTION	1.5"x2.5" FB	CUSTOMER PART NUMBER	4660-S	PART DESCRIPTION	1.5"x2.5" FB	CERTIFICATION	MILL TEST ASTM B221-13				

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Mar/13/2014	46.10	43.60	15.60	90.0, 90.2, 89.7	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Co	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 2BW420 6061	0.63	0.16	0.21	0.03	0.9	0.08	0	0.01	0.01	0	0	0	0	0	0	0	0	0	0	Remainder 0.03

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

[Signature]

David Natale
Quality Control Manager



1 - CUSTOMER COPY

MILL TEST ASTM B221

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
4.00" x 4.00" X 144.0000"
PART NO.

PO/Rel 23948

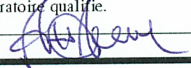
Nous certifions que le document reproduit ici est
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producteur du matériel ou les données résultant de

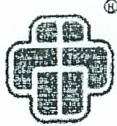
Certificate of Mill Test Results

BL VIM-425009-003

28Apr14

Pg 1/1

L'analyse faite par un laboratoire qualifié.
SIGNE PAR: 



LB ALUMINIUM BERHAD
(138535-V)

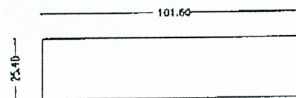


ALUMINIUM EXTRUSION

TEST CERTIFICATE

CUSTOMER : THYSSENKRUPP MATERIALS NA	SECTION NO. : PE01459MF03660	DATE : Dec-26-2013
SALES ORDER NO : 1379983	WORK ORDER : 377246	ALLOY : 6061-T6511
PRESS NO. : 4000	EXTRUSION DATE : Dec-20-2013	CERTIFICATE NO. : MCERT1312949 ✓
CUSTOMER PO NO. : THYSSENKRUPP CA 3		

Section Sketch :



Thickness = 25.40 mm

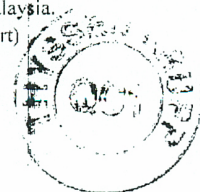
CHEMICAL COMPOSITION										
Composition	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Analysis Ref.-
Min	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	Remainder	26627
Max	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15		Nov-30-2013
Actual	0.646	0.229	0.216	0.032	0.949	0.051	0.020	0.009		

MECHANICAL PROPERTIES (Result shown is tested by LBAIUM)			
	Tensile Strength N/mm ²	Yield Stress N/mm ²	Elongation (%)
Standard	260	240	6
Result	313.64	287.61	18.44

We hereby certify that the material covered by this report has been verified or tested according to the mill standard sampling method or the requirements of any specifications or requirements described herein, and that sample representative of the material met the composition limits and had the mechanical properties shown. Also, note that mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds are used in the manufacture of our extrusion. This certificate conforms to 3.1, EN 10204.

** This certificate of Analysis has been produced electronically and is valid without signature **

Lot 11, Jalan Perusahaan 1, Kawasan Perusahaan Beranang, 43700 Beranang, Selangor Darul Ehsan, Malaysia.
Tel: 603-8723 8822 (15 Lines) Fax: 603-8723 3191 (General), 8723 7272 (Sales), 8727 1218 (Export)
Enquiry@lbalum.com.my www.lbalum.com





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23948**

Purchase Order Date 4/25/2014

PO Print Date 4/25/2014

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
6/14/10/4/25

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B2.000X05.000	<u>6061T6 Bar 2.00 x 5.000</u>	4/30/2014 Yes 4/30/2014		24.00 ✓ f	\$23.50	\$564.00
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQA-225/8 OR AMS 4117/4128 4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-220/8 OR AMS 4160 OR ASTM B211 OR <u>ASTM B221</u>							
Line Total:							\$564.00
2	M6061T6B1.500X02.500	6061-T6 Bar 1.50 x 2.50	4/30/2014 Yes 4/30/2014		36.00 ✓ f	\$8.84	\$318.24
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQA-225/8 OR AMS 4117/4128 4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-220/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$318.24

6/14/10/4/25

Note:

4/25/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23948**

Purchase Order Date 4/25/2014

PO Print Date 4/25/2014

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

3	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	4/30/2014	48.00	9.42	\$452.16
			Yes	f		
			4/30/2014			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQA-225/8 OR AMS 4117/4128
4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-220/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$452.16

4	71401-45	PROCUREMENT QUALITY CLAUSES	4/30/2014	1.00	\$0.00	\$0.00
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No

4/30/2014

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total: \$0.00

PO Total: \$1,334.40

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 4/25/2014